

EVERNOX®-B1411

Synergistic Processing and Long-Term Thermal Stabilization

Chemical Name 50% EVERFOS-168: Tris (2,4-di-tert-butylphenyl) phosphite

50% EVERNOX-3114: Tris-(3,5-di-tert-butyl-4-hydroxybenzyl)-isocyanurate

Formula 50% C₄₂H₆₃O₃P (EVERFOS-168)

50% C₄₈H₆₉N3O₆ (EVERNOX-3114)

Structure EVERFOS-168

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EVERNOX-3114

Molecular Weight 646.9 784

CAS Number 31570-04-4 27676-62-6

Specification <u>Criterion</u> <u>Requirement</u>

Appearance White, free-flowing powder for EVERNOX-B1411

Ash content 0.1% max Volatiles 0.5% max

Assay EVERFOS-168 48.0-52.0%

EVERNOX-3114 48.0-52.0%

Physical Properties

Melting range ($^{\circ}$ C) 185-223 $^{\circ}$ C Flash point ($^{\circ}$ C) >150 $^{\circ}$ C

Applications

EVERNOX-B1411 and are used in polyolefins and olefins-copolymers such as LDPE, HDPE, LLDPE, PP and EVA. It can also be used in other polymers such as engineering plastics, styrene homo and copolymers such as PBT, PET, PA, POM, PS, ABS, PUR, elastomers BR, SBR, SBS, adhesives and other organic substrates. The B-blends can be used in combination with light stabilizers of UV-absorbers and hindered amine light stabilizers.

Recommendation for use

In polyolefins, the dosage levels for EVERNOX-B1411 is

between 0.1% to 0.25%, depending on polymers and processing conditions. The optimum level is various of application specific needs.

Handling & Safety

EVERNOX-B1411 should be handled with care and prevent contamination of the environment. Avoid dust formation and ignition sources.

For more detailed information please refer to the material safety data sheet.

Packing

The following packages are available upon customer's request:

- (1) 20 kgs×2 PE bags in the carton box.
- (2) 25 kgs \times 2 PE bags in the carton box.
- (3) 50 kgs fiber drum.(4) Other specific request.

Transportation

EVERNOX-B1411 is not dangerous materials according to the transportation regulations.

Storage

EVERNOX-1411 should be stored under suitable conditions (dry & cool). Maximum recommended storage temperature under 45°C and the storage time from the date of analysis: 24 months.



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